#### **EXAM Quantitative analysis of corroded coins with four non-destructive X-ray methods** T Wolff<sup>1</sup> A Denker<sup>2</sup> O Hahn<sup>1</sup> S Merchel<sup>1,3</sup> M Dadtke<sup>1</sup> L Deinholz<sup>1</sup>



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To check the general quality of our analytical results, we started an intercomparison between four more or less common non-destructive X-ray based methods (and previously performed atomic absorption spectrometry):
Iow energy particle induced X-ray emission with 2 MeV protons → LE-PIXE
high energy particle induced X-ray emission with 68 MeV protons
→ HE-PIXE

- X-ray fluorescence with a portable device  $\rightarrow \mu$ -XRF
- Synchrotron radiation induced X-ray fluorescence → SY-XRF

As test objects we selected 6 Roman coins with different corrosion layers.



## Experimental

## LE-PIXE

- > 30° beamline @ 2 MV tandem accelerator facility BAM [REI05]
- proton beam (0.5 mm Ø) extracted via a thin (8 µm) polyimide foil into air, focused by magnetic quadrupole doublet followed by carbon aperture (0.7 mm Ø)
- distance beam to specimen surface: ~ 10 mm distance detector to specimen surface: ~ 30 mm
- beam current: ~100 pA
- range of p in Cu: <0.015 mm [ZIE04] information depth Cu-Kα in Cu: ~0.0038 mm [LAG97]
- 80 mm<sup>2</sup> Si(Li) detector, resolution of 168 eV @ 5.9 keV in 135° geometry to incident beam
- > measurement time: 180 s
- **GUPIX** software package for quantification [CAM00].

## **HE-PIXE**

Ionenstrahllabor (ISL), Hahn-Meitner-Institut, Berlin [DEN05]

Each coin was analyzed at 3 locations:

- originally corroded surface
- > surface with partially removed corrosion layer (by glass fibre brush)
- surface with fully removed corrosion layer

## Results

#### **Reference materials**

- the lower the concentrations the higher the deviation
- >> no general trend for method or element (SY-XRF used RMs for quantification, thus, no results)

#### Influence of corrosion layer

>> LE-PIXE best-suited for



- proton beam (1 mm Ø) exits the vacuum via thin Kapton foil (80 µm, E-loss: ~ 200 keV)
- 68 MeV is used as standard energy as this beam is produced regularly for the eye tumor therapy
- beam current: ~ 100 pA
- range of these protons in Cu: ~ 7 mm [ZIE04] information depth Cu-Kα in Cu: ~0.019 mm
- 2 laser cross-hairs mark beam position on object allowing precise adjustment of the object-detector distance (~55 mm)
- HPGe detector, resolution of 180 eV @ 5.9 keV in 135° geometry to incident beam
- > measurement time: 200 s
- GUPIX software for quantification [MAX95,DEN04]
- excitation probability for K-lines of heavy elements is bigger for HE-p resulting in better detection limits, K- lines suffer less absorption

#### μ-XRF

- mobile XRF-device with Mo-X-ray tube (30 W) [BRO01]
- **>** polycapillary  $\rightarrow$  spot size: 70  $\mu$ m
- **>** tube current: 600 μA
- excitation depth in Cu: 0.023 mm information depth Cu-Kα in Cu: 0.022 mm
- silicon drift detector (SDD), resolution of 170 eV @ 5.9 keV in 40° geometry to incident beam

- investigation of surface effects like corrosion
- all other methods analyse mixture of different amounts of corrosion layer and bulk
- comparison only for polished areas useful
- Zn depleted in corrosion layer (Zn-compounds more soluble than Cu-compounds)

#### All methods, all coins

the lower the concentrations the higher the deviation
Ni only by SY-XRF
no Sn by AAS (LOD: 0.25%)





#### generally all methods within 3% deviation from Cu-AAS

>> 1 Cu-outlier by LE-PIXE (incomplete removal of the patina, which influence mainly surface-sensitive method)

- measurement time: 250 s
- quantification by SPECTRA & fundamental parameter method [ELA02]
- cheaper than the three stationary methods

### SY-XRF



**HELMHOLTZ** 

Si(Li)

**LE-PIXE** set-up

ISL cyclon

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coin

hard X-ray beamline "BAMline" @ synchrotron BESSY

- monochromatic X-ray beam of 32.5 keV produced by 7 Tesla-wavelength shifter [RIE05] followed by Si(111) Double-Crystal-Monochromator (DCM) and W/Si Double-Multilayer-Monochromator (DMM) (here only DMM in use) [GÖR06]
- crossed slits cut beam to 0.2 mm<sup>2</sup>
- beam intensity: 10<sup>12</sup> photons mm<sup>-2</sup> s<sup>-1</sup>
- excitation depth in Cu: 0.13 mm information depth Cu-Kα in Cu: 0.03 mm
- Si(Li) detector, resolution of 130 eV @
   5.9 keV in 45° geometry to incident beam
   measurement time: 200 s
- quantification by AXIL and vs. certified reference materials
- > monochromators allow to choose ideal excitation

DCM & DMM @ BAMline



#### conditions

# One method is no method ? Correct non-destructive analyses / quantification of corroded objects seems difficult to impossible

## References

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